

Ender-3 V3 SE Material Guide								
Material	Printing with enclosure recommended	Dry box recommended	Retreat distance	Retreat speed	Heatbed temperature	Nozzle temperature	Fan Speed	Recommended printing speed
CR-PLA	NO	NO	0.8mm	25mm/s	60°C	190°C	100%	180-250mm/s
HP-TPU	NO	NO	2.0mm	25mm/s	30°C	210°C	100%	50mm/s
CR-PETG	NO	YES	1.5mm	25mm/s	70°C	220°C	50%	120mm/s